



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3121-21
Job Sheet 171924



Part No: D3121-21

Job Qty: 50 ea

Part Name: Bolt



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP A 04.02.09 New issue KJ/DS IPP Rev:B ECN 1060 07-11-12 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		2/10/18	0.00	0.00	Start Up Machining-1	mmL	JB-18-03-08
100	Hardinge	50 pcs		2/12/18	0.00	4.45	Hardinge	mmL	JB-18-03-08
110	QC	50 pcs		2/12/18	0.00	0.00	QC2 Machining-1	mmL	JB-18-03-08
120	QC	50 pcs		2/12/18	0.00	0.00	QC8 Machining-1	mmL	JB-18-03-08
130	Packaging	50 pcs		2/12/18	0.00	0.00	Packaging3-1	Stolt	2/18/03/13
140	QC21-SA	50 Ea		2/12/18	0.00	0.00	QC21		MAR 13 2018

Part Op Descriptions: 100 - 1-Turn D3121-21 2-Identify as D3121-21 3-Deburr break all sharp edges 0.005" to 0.010"

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303H0.500	303 Hex Bar .500	2.0850 ft (.0417 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303H0.500	2	18	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bolt	0.375Inches ± 0.010	0.385 0.365		
2	Bolt	0.050Inches + 0.010 - 0.000	0.060 0.050		
3	Bolt	0.080Inches ± 0.010	0.090 0.070		
5	Bolt	0.190Inches + 0.000 - 0.006	0.190 0.184	Major Diameter	
6	Bolt	0.2146Inches + 0.0000 - 0.0017	0.2146 0.2129	Overwire	

Plex 2/9/18 11:16 AM Dart.Gagnon.Michelle



Container No: S049417



Part: D3121 – 21

Job No: 171924

Serial No/Batch: S049417

Revision:

Inspector:

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Date: 03/08/18